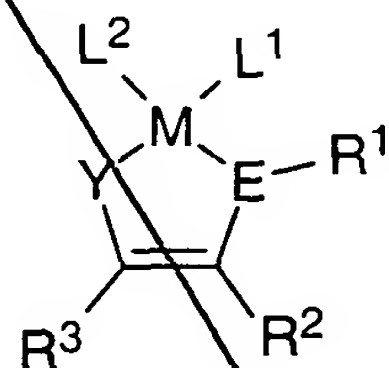


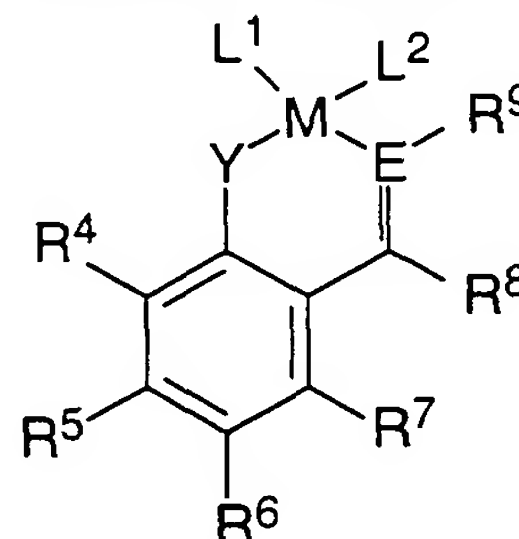
## Claims

1. Process for the production of aqueous polymer dispersions by the reaction of one or more olefinically unsaturated compounds [olefin(s)] in aqueous medium in the presence of

a) a complex compound of the general formula Ia and/or Ib



Ia



Ib

in which the substituents and indices have the following meaning:

M a transition metal of groups 7 to 10 of the periodic system of the elements,

L<sup>1</sup> phosphanes (R<sup>16</sup>)<sub>x</sub>PH<sub>3-x</sub> or amines (R<sup>16</sup>)<sub>x</sub>NH<sub>3-x</sub> having identical or different substituents R<sup>16</sup>, ethers (R<sup>16</sup>)<sub>2</sub>O, H<sub>2</sub>O, alcohols (R<sup>16</sup>)OH, pyridine, pyridine derivatives of the formula C<sub>5</sub>H<sub>5-x</sub>(R<sup>16</sup>)<sub>x</sub>N, CO, C<sub>1</sub>-C<sub>12</sub> alkyl nitriles, C<sub>6</sub>-C<sub>14</sub> aryl nitriles or ethylenically unsaturated double-bonded systems, x standing for an integer between 0 and 3,

L<sup>2</sup> halide ions, amide ions (R<sup>16</sup>)<sub>h</sub>NH<sub>2-h</sub>, h standing for an integer between 0 and 2, and furthermore C<sub>1</sub>-C<sub>6</sub> alkyl anions, allyl anions, benzyl anions or aryl anions,

wherein L<sup>1</sup> and L<sup>2</sup> can be linked to one another by means of one or more covalent bonds,

E nitrogen,

Y oxygen, sulfur, N-R<sup>10</sup> or P-R<sup>10</sup>,

## 2

- $R^1$  hydrogen,  $C_1$ - $C_{12}$  alkyl groups,  $C_7$ - $C_{13}$  aralkyl substituents or  $C_6$ - $C_{14}$  aryl groups,
- $R^2, R^3$  independently of one another
- 5 hydrogen,  
 $C_1$ - $C_{12}$  alkyl, wherein the alkyl groups can be branched or unbranched,  
 $C_1$ - $C_{12}$  alkyl, singly or multiply substituted by identical or different  $C_1$ - $C_{12}$  alkyl groups,
- 10 halogens,  $C_1$ - $C_{12}$  alkoxy groups or  $C_1$ - $C_{12}$  thio-ether groups,  
 $C_7$ - $C_{13}$  aralkyl,  
 $C_3$ - $C_{12}$  cycloalkyl,  
 $C_3$ - $C_{12}$  cycloalkyl, singly or multiply substituted
- 15 by identical or different  $C_1$ - $C_{12}$  alkyl groups,  
halogens,  $C_1$ - $C_{12}$  alkoxy groups or  $C_1$ - $C_{12}$  thio-ether groups,  
 $C_6$ - $C_{14}$  aryl,  
 $C_6$ - $C_{14}$  aryl, identically or differently substituted
- 20 by one or more  $C_1$ - $C_{12}$  alkyl groups, halogens,  
singly or multiply halogenated  $C_1$ - $C_{12}$  alkyl groups,  $C_1$ - $C_{12}$  alkoxy groups, silyloxy groups  
 $OSiR^{11}R^{12}R^{13}$ , amino groups  $NR^{14}R^{15}$  or  $C_1$ - $C_{12}$  thio-ether groups,
- 25  $C_1$ - $C_{12}$  alkoxy groups,  
silyloxy groups  $OSiR^{11}R^{12}R^{13}$ ,  
halogens or  
amino groups  $NR^{14}R^{15}$ ,
- 30 wherein the substituents  $R^2$  and  $R^3$  can form a saturated or unsaturated 5- to 8-membered ring with one another,
- $R^4$  to  $R^7$  independently of one another
- 35 hydrogen,  
 $C_1$ - $C_{12}$  alkyl, wherein the alkyl groups can be branched or unbranched,  
 $C_1$ - $C_{12}$  alkyl, singly or multiply substituted by identical or different  $C_1$ - $C_{12}$  alkyl groups,
- 40 halogens,  $C_1$ - $C_{12}$  alkoxy groups or  $C_1$ - $C_{12}$  thio-ether groups,  
 $C_7$ - $C_{13}$  aralkyl,  
 $C_3$ - $C_{12}$  cycloalkyl,  
 $C_3$ - $C_{12}$  cycloalkyl, singly or multiply substituted
- 45 by identical or different  $C_1$ - $C_{12}$  alkyl groups,  
halogens,  $C_1$ - $C_{12}$  alkoxy groups or  $C_1$ - $C_{12}$  thio-ether groups,  
 $C_6$ - $C_{14}$  aryl,

3

- 5 C<sub>6</sub>-C<sub>14</sub> aryl, identically or differently substituted by one or more C<sub>1</sub>-C<sub>12</sub> alkyl groups, halogens, singly or multiply halogenated C<sub>1</sub>-C<sub>12</sub> alkyl groups, C<sub>1</sub>-C<sub>12</sub> alkoxy groups, silyloxy groups OSiR<sup>11</sup>R<sup>12</sup>R<sup>13</sup>, amino groups NR<sup>14</sup>R<sup>15</sup> or C<sub>1</sub>-C<sub>12</sub> thioether groups,
- 10 C<sub>1</sub>-C<sub>12</sub> alkoxy groups, silyloxy groups OSiR<sup>11</sup>R<sup>12</sup>R<sup>13</sup>, halogens, NO<sub>2</sub> groups or amino groups NR<sup>14</sup>R<sup>15</sup>, wherein pairs of neighboring substituents R<sup>4</sup> to R<sup>7</sup> can form a saturated or unsaturated 5- to 8-membered ring with one another,
- 15 R<sup>8</sup>, R<sup>9</sup> independently of one another hydrogen, C<sub>1</sub>-C<sub>6</sub> alkyl groups, C<sub>7</sub>-C<sub>13</sub> aralkyl substituents or
- 20 C<sub>6</sub>-C<sub>14</sub> aryl groups, optionally substituted by one or more C<sub>1</sub>-C<sub>12</sub> alkyl groups, halogens, singly or multiply halogenated C<sub>1</sub>-C<sub>12</sub> alkyl groups, C<sub>1</sub>-C<sub>12</sub> alkoxy groups, silyloxy groups OSiR<sup>11</sup>R<sup>12</sup>R<sup>13</sup>, amino groups NR<sup>14</sup>R<sup>15</sup> or C<sub>1</sub>-C<sub>12</sub> thioether groups,
- 25 R<sup>10</sup> to R<sup>15</sup> independently of one another hydrogen, C<sub>1</sub>-C<sub>20</sub> alkyl groups, which on their part may be substituted by O(C<sub>1</sub>-C<sub>6</sub> alkyl) or N(C<sub>1</sub>-C<sub>6</sub> alkyl)<sub>2</sub> groups,
- 30 C<sub>3</sub>-C<sub>12</sub> cycloalkyl groups, C<sub>7</sub>-C<sub>13</sub> aralkyl substituents or C<sub>6</sub>-C<sub>14</sub> aryl groups,
- 35 R<sup>16</sup> hydrogen, C<sub>1</sub>-C<sub>20</sub> alkyl groups, which for their part may be substituted by O(C<sub>1</sub>-C<sub>6</sub> alkyl) or N(C<sub>1</sub>-C<sub>6</sub> alkyl)<sub>2</sub> groups, C<sub>3</sub>-C<sub>12</sub> cycloalkyl groups,
- 40 C<sub>7</sub>-C<sub>13</sub> aralkyl substituents or C<sub>6</sub>-C<sub>14</sub> aryl groups,
- 45 b) dispersing agents and optionally c) organic solvents having low solubility in water,

Protective  
colloids  
see p. 16

4

- 5 d) the metal complexes a1) being dissolved in a portion or the total quantity of the olefinically unsaturated compounds and/or of the organic solvents c) having low solubility in water and
- 10 e) the portion or the total quantity of the olefinically unsaturated compounds and/or of the organic solvents c) having low solubility in water which holds the metal complexes a1) in solution being present in the aqueous medium as a dispersed phase having an average droplet diameter  $\leq 1,000$  nm.
- 15 2. Process as claimed in claim 1, wherein the metal complex a1) is used in combination with an activator a2).
- 20 3. Process as claimed in any of claims 1 or 2, wherein an electrically neutral nickel complex compound is used as the complex compound of the general formula I a and/or I b.
- 25 4. Process as claimed in any of claims 2 or 3, wherein the activator a2) is an olefin complex of rhodium or nickel.
5. Process as claimed in any of claims 1 to 4, wherein ethylene is used exclusively as olefin.
- 30 6. Process as claimed in any of claims 1 to 4, wherein at least two olefins selected from the group comprising ethylene, propylene, 1-butene, 1-hexene and styrene are used.
- 35 7. Process as claimed in claim 6, wherein ethylene is used in combination with propylene, 1-butene, 1-hexene or styrene.
8. Process as claimed in any of claims 1 to 7, wherein anionic, cationic and/or nonionic emulsifiers are employed as the dispersing agents b).
- 40 9. Process as claimed in any of claims 1 to 8, wherein aliphatic and aromatic hydrocarbons, fatty alcohols and/or fatty acid esters are used as the organic solvents c).
- 45 10. Process as claimed in any of claims 1 to 9, wherein the portion or the total quantity of the olefinically unsaturated compounds and/or of the organic solvents c) having low solubility in water which contains the metal complexes a1) in solution and which is present in the aqueous medium as a dis-

5

perse phase having an average droplet diameter  $\leq 1,000$  nm  
contains further components.

11. Aqueous polymer dispersion prepared by a process as claimed  
5 in any of claims 1 to 10.

12. Use of an aqueous copolymer dispersion as claimed in claim 11  
as binding agent in adhesives, sealing compounds, plastic  
plasters and surface coatings.

10

15

20

25

30

35

40

45